







Enabling Accurate and Scalable Structural Health Monitoring with COTS-based Wireless Sensor Networks

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Damage Identification – How to...

Modal analysis

- The study of the dynamic properties of structures
 - Usually with accelerometers, but strain gages can also be used
- Input-Output and Output-Only techniques.
- Output-Only techniques (operational modal analysis) are preferred
 - Excitation from ambient noise
 - Less costly and easier to implement
 - However, it needs extremely sensitive equipment



UMASS LOWELL MODAL ANALYSIS and CONTROLS LABORATORY - Pete Avitabile and Fabio Piergentili



Motivation 1

- Damage identification is relevant to all engineering fields as service loads and accidental actions may cause damage to the integrity of a structure
 - May cause loss of lives
 - Industrial machinery, vehicles, bridges, buildings...
- Or natural phenomena
 - Evaluating the structural health of a bridge after an earthquake
 - Visual inspection, is expensive both in time and cost (big full visual inspection of a major bridge such as the Brooklyn Bridge in New York is reported to last for over 3 months at a cost of \$1 million)
- The importance of preserving historical constructions goes beyond economical reasons.
 - > They greatly define the cultural heritage of many orders, regions and countries.
 - Expenses with maintenance of civil infrastructures between 845% of countries gross domestic product

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Motivation 2

- Conventional techniques are wired...
 - Aesthetic concerns
 - Cumbersome to deploy
 - Access to Power Supply required
 - Rely on centralized data acquisition systems
 - Too Expensive (10 000 €) which limits the scale of such systems
 - Installation labour costs can approach well over 25% of the total system cost (Lynch et al., 2000).
 - Installation time of a SHM system for bridges and buildings can consume over 75% of the total testing time
 - These installation time and device costs can be greatly reduced via Micro-Electro-Mechanical ^(a) Systems (MEMS) based sensors integrated in Wireless Sensors Networks.





Conventional equipments used for dynamic identification. (a) Accelerometers models PCB 393B12 and WR 799M [3], [4]; (b) and (c) USB data acquisition equipment models NI USB-9233 with 24 bits and NI SCXI-1531 with 16 bits [5].

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Motivation 3

Available wireless equipment

- Either still in prototyping
 - Largest deployment 70 nodes in a bridge in South Korea
- not ready for operational modal shape analysis

Challenges for SHM

- Synchronization (all nodes)
 - Mandatory for modal shape analysis
- Reliability complex communication architecture
- Energy-efficiency
- Scalability

Our proposal

- Blends the advantages of standard and COTS technologies
 - Only a minimum set of custom-designed signal acquisition hardware
- Accurate for measuring both low and high amplitude vibrations (confirmed in the time and frequency domains) and is suited for operational modal analysis
- Compared against a reference wired system
- We show how to scale the system

State of the Art

- SHM has been a very active research area among both academics and industrialists, especially in what concerns recent developments in WSN
- Our proposal overcomes most of the limitations:
 - High sampling resolution (24 bits ADC) connected to a sensitive MEMS accelerometer
 - typically 8-12 bits systems are used (invalidates SHM based on operational modal analysis)
 - Tight synchronization between sensor measurements, through an innetwork synchronization mechanism
 - Based on COTS technologies (more cost-effective)
 - Communication Protocols (IEEE 802.15.4/ZigBee)
 - Hardware Platform (TelosB)
 - Operating System (TinyOS)

Previous Work

Implemented a MICA2-based WSN to carry out a few tests at the Chimneys of "Paço dos Duques" (XV century) at Guimarães. (System strictly relying on COTS MICA2 +TinyOS)

Limitations

- the lack of enough sensitivity of the acceleration sensors,
- low resolution of the Analogue-to-Digital Converter (ADC) embedded in the WSN platform,
- the lack of synchronization algorithms.

Poor performance for the detection of modal shapes

- A "FEW" Challenges
 - Synchronization (all nodes)
 - Reliability complex communication architecture
 - Energy-efficiency

Requirements

Sample in a synchronized fashion multiple accelerometers placed at different locations in a structure and forward the data to a central station for processing.

We aim at

- solving the limitations from our previous work
- blend both the advantages of using COTS and customized hardware and standard software technologies.
- target other kinds of applications where mechanical constructions (e.g. industrial machinery, vehicles) under stress (natural or induced) require structural integrity monitoring and/or analysis.

• We need

- > XYZ accelerometer (triaxial)
- Max. measurement range: ± 1 g
- Minimum sensitivity: 1000 mV/g
- Typical resolution: I mg
- Frequency response, 3 dB: 0 100 Hz
- Max. sampling rate: 100 Hz
- Max. sampling drift between sensors : 5 ms
- ADC resolution: 24 bits
- 0% sample lost during sampling process

Snapshot of the System Architecture



On the Technologies

- IEEE 802.15.4 and ZigBee are interesting for this kind of application since they enable to fulfil some of the requirements like:
 - energy-efficiency (dynamically adjustable duty-cycle, low data-rates and coverage)
 - timeliness (best effort/guaranteed traffic differentiation)
 - Synchronization (in beacon-enabled mode)
- Open-ZB open-source implementation in nesC/TinyOS of the IEEE 802.15.4/ZigBee protocols
- CrossBow TelosB Mote to support the WSN network
 - TI MSP430 16-bit uC, CC2420 RF transceiver,
 - temperature, humidity and light sensor on board.
 - 32.768 Hz Citizen CMR200T Crystal Need to synchronize every 250 sec at most.

Highly Sensitive MEMS Triaxial accelerometer







ASC 5631-002 characteristics

1 1.	Range	±2 g	
leed to	Sensitivity	1000 mV/g	
	Frequency	100 Hz ±3 dB	
	Linearity	±1.0 % FSO	
rometer	Signal output	500 mV to 4500 mV (DC)	
	Zero output	2500 mV ±100 mV	
	Supply voltage	5 V ±0.1 V	
	Current consumption	7 mA (max.)	
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10

Signal Acquisition Sub-System

- Custom designed Signal Acquisition Board with
 - High resolution 24-bit ADC
 - Enough memory for storing sampled data (32MB)
 - One single power source for TelosB and SAB
 - Possible to switch off onboard analogue circuitry to save power



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WSN Communication Architecture 1



Length Type Sec Fnd Ack Leg Intra FAS number PAN Address Address B0 50 F.CAN SLE Courd Assoc Len Ferrar 1 0 1 22 132 000	IDLE Command
Length Type Sec Fud Ack sec Intra FAX Dest, PAN Dest, Address Address Do 0 P.L234 0x10000 0x1234 0x1777F Du0000 00 07 15 0 1 1 0 1 24 1 0	IDLE Continant
Length Frame control field Sequence Dest. Source MAC pupted Lot PCS 16 547A 0 1 0 0x22 0x1234 0x1234 0x0000 01 216 0x	READY Command
sen by Length Frame control field Sequence outside Lot PCS outside Lot CS OUTSIDE Sequence Dot 120 000 000000000000000000000000000000	Board Ready
Image: bit is the second of field Sequence Dest. Dest. Sequence Dest. Sequence Sequence Dest. Address Sequence Sequence Dest. Address Sequence	Response from
Frame control field Sequence Dent. Source Macrosofte Los 15 DATA 0 1 0 0 1 0x1214 0x12	Sensing Node
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17 BCN 0 0 1 0x17 0x1234 0x7777 0x0000 08 07 1 0 1 1 1 1 1 1 0 1 0 0 0 0 0 0 0 0 0 0 0 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 </td <td>Sensing Node</td>	Sensing Node
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Length Frame control field Sequence Best. Source Superframe specification GTS fields Beacon poyload Lot FCS 17 BCN 0 0 1 Dr.234	START and STOP
Type Sec Fud Ack req Intra FAB nonder PAB Address Address Address II 0 00 F.CAF BLE Court Assoc Lem Ferst 25 100 0F 17 DCH 0 0 1 0 0 1 0007 0KIII4 0KFFFF 0K0000 06 07 11 0 1 1 0 0 1 1 0 0 0 0 0 0 0 0 0 0	command
Length Frame control field Sequence Dest. Sequence	GET Command
Frame control field Sequence Dest. Best. Source Source MAC payload 111 DaTA 0 1 0 0:22 0x1234 0x0000 0x1224 0x0001 20 00	Sensing Node starts
ni) Length. Frame control field Sequence number 5 ACE 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	sending data
Image: Non-general field Sequence Dest. Dest. Source PAII Address Data 0 1 0 1 0 1 0 0 1 0 0 1 0	
m) Length Type Sec Find Ack reg Intta PAN Distribut Dist	
14 © 2011 Ricardo Severino	

WSN Communication Architecture 2

Coordinator Node (ZigBee Coordinator)

- Synchronizes the network
- Manages application and configures SAB
- Serves as a sink for the sampled data

Sensing Nodes (ZigBee End-Devices)

- Control and Synchronize acquisition of the SAB
- Carry out acquisition of the onboard sensors (temperature, humidity, voltage, luminosity)



COMMAND & CONFIGURATION APP

- Developed in C#
- C&C App enable full control over the acquisition configuration parameters
 - (i.e. axis selection, sampling rate, sampling period, sampling duty cycle)
- Provides a quick evaluation of the presence of the system nodes.

	About Dislog box -	Data forwarded	to Dulput Serial Port			
CN elosB) USB	Confugation Input Seale Pot Select Pot: ♥ Beuchain Party: ♥ Stop Bitz: ♥ Def Node role: ♥ active ○ passive Aquition System Management Asis: ◎ X ○ Y ○ Z Sampling rate (samples/vec): 50 © Sampling rate (samples/vec): 50 © Sampling rate (samples/vec): 10 ©	Open Close	Output Senid Port Select Port ■ Baudad Parky: Stop Bits: ■ D Node 3 Nativost, Management Node solve: ■ Node sole: © active: ■ pastive Addition System Management Asis: © X ○ Y ○ Z Sampling rate (samples/rec): = = Sampling period (sec): = = Sampling time (sec): = = Number of periods: = =	le: 5500 ♀ Open Clore ata Biz: ♥ Open Clore Node: 4 Node: 4 Node: 0 ≥ active ○ passive Aquiciton System Management Asis: ○ X ○ Y ○ Z Sampling tote (sampler./sec): 50 ♀ Sampling period (sec): 30 ♀ Sampling period (sec): 15 ♀ Number of periods: 1 ♀	←→ Serial Data Link	Data Analy App
	Expected TX Time (sec) Net data size (kbits)	Expected TX Time [sec] Net data size (kbits)	Expected TX Time (sec):	Expected TX Time (sec) Net data size (kbits)		



- COTS WSN Platform (MICA2)
 - Good performance of the commercial WSN platforms for measuring high amplitude vibrations.
 - For signals with amplitudes below 20 mg, the WSN platforms recorded only noise (small resolution of the micro-accelerometers and the ADC)
 - In SHM studies of civil engineering structures, vibrations with amplitudes below 2 mg are commonly found.
 - Impossible to carry out mode shape detection due to the lack of synchronization algorithms in the commercial WSN platforms.



New WSN Platform Prototype

 Good similarity both for high and lower amplitude excitation (even at amplitudes below 0.25 mg)





20.0

17.4

20

Scaling up to Multiple Clusters

- Initial prototype system
 - Based on a single cluster WSN (star topology).
 - Theoretically can support up to 2¹⁶ devices in one cluster
 - Not realistic
 - Small coverage area of a star topology
 - Connectivity between SNs and the Coordinator Node (CN) must be guaranteed.
- However, in larger structures (e.g. long span bridges or tunnels)
 - Hundreds to thousands of SNs may be needed to assess the integrity of the structure.
 - Network architecture must cope with the tight synchronization requirements imposed by SHM applications.



Scalable Synchronization Mechanism

- > All SNs will simultaneously trigger their measurements at Tsync
- SNs must receive this information (time offset to that instant) before starting data acquisition.
- We denote the devices at cluster x by Cx, where x also represents the order at which cluster Cx is active in the clusters schedule.
- The time offset (T_{tsync}^{Cx}) from the beacon of CH x to Tsync is computed as follows: $T_{tsync}^{Cx} - T_{tsync}^{Cparent} - T_{tsync}^{Cx}$

$$T_{tsync}^{cx} = T_{tsync}^{cpurcht} - T_{TDBSoffset}^{cx}$$



Computing Scalability Limit

- Each cluster will have to wait for a finite amount of time T_{tsync}^{Cx}
- Hardware timer with finite precision
 - Each Sensing Node presents a different clock drift during this period.
- > This error will increase with the size of the network.
- Question is how big can we grow?
- The maximum drift for a SN at cluster Cx and depth D is represented as the sum of three components: $C_{X,D} = C_{X,D} = C_{X,D}$



Computing Scalability Limit

• Combining all of this, assuming a worst-case situation where all drifts will be cumulative, the drift for a SN in a cluster at Depth D is computed as:

$$\Delta_{max}^{D} = (n_{clusters} + p) \Delta_{sframe} + D T_{BP}$$

- It does not depend of the place of the cluster in the cycle
- Only depends on network depth, superframe size and number of clusters.
- Computing for different network settings we get:

nclusters	SO/BO	Depth	<i>Max. ∆ (µ</i> s)
5	5/8	2	116
15	4/8	3	160
(Fig. 11)			
25	4/9	4	260

Experimental Analysis

- We have implemented the proposed synchronization mechanism in nesC/TinyOS,
 - over the official TinyOS implementation of the 15.4/ZigBee protocols
 - I 5 clusters
 - The TDBS cluster schedule was chosen so that there would be no overlapping clusters – BO and SO were set to 8 and 4
- Observed maximum drift 100 µs with an average of 39 µs (considering all 15 clusters).



Final Remarks

- Solution is mostly based on standard and COTS, namely in what concerns hardware platforms, operating system and communication protocol.
 - Only a minimum set of custom-designed signal acquisition hardware was designed, in order to serve as an interface between the accelerometers and the sensing nodes.
- Our solution is low-power and low-cost and guarantees accurate and time synchronized measurements.
- Synchronization is closely coupled with timeliness both at software and hardware level
 - We had to look into task management strategies (Operating System), processing time, interference from external sources and clock drift.
 - Specially with TinyOS
 - Control of the data acquisition had to be transferred to a secondary processing unit, integrated in the signal acquisition board (SAB).
- In the future we intend to test this WSN architecture in larger structures,
 - We need to equip every Sensing Node with the signal acquisition hardware (SAB + MEMS)

Thank you for your attention

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